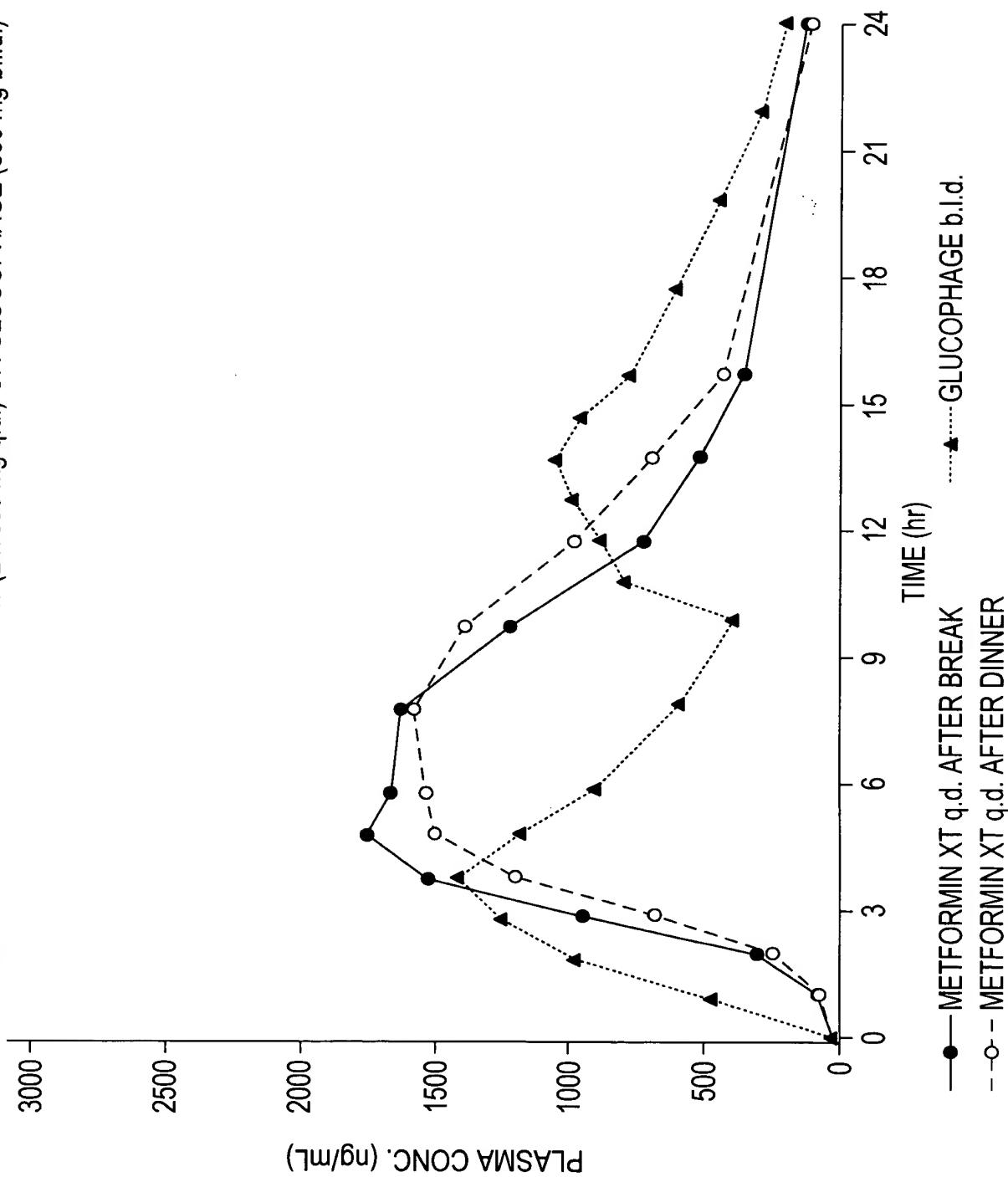
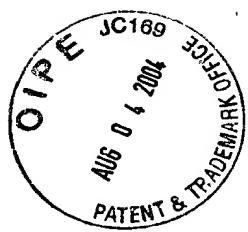


MEAN PLASMA CONCENTRATION-TIME PROFILES OF METFORMIN IN ELEVEN SUBJECTS AFTER AN ORAL ADMINISTRATION OF METFORMIN XT (2 x 850 mg q.d.) OR GLUCOPHAGE (850 mg b.i.d.)





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MEAN PLASMA CONCENTRATION-TIME PROFILES OF METFORMIN IN TWELVE SUBJECTS AFTER AN ORAL ADMINISTRATION OF METFORMIN XT (4 x 500 mg q.d.) OR GLUCOPHAGE (2 x 500 mg b.i.d.)

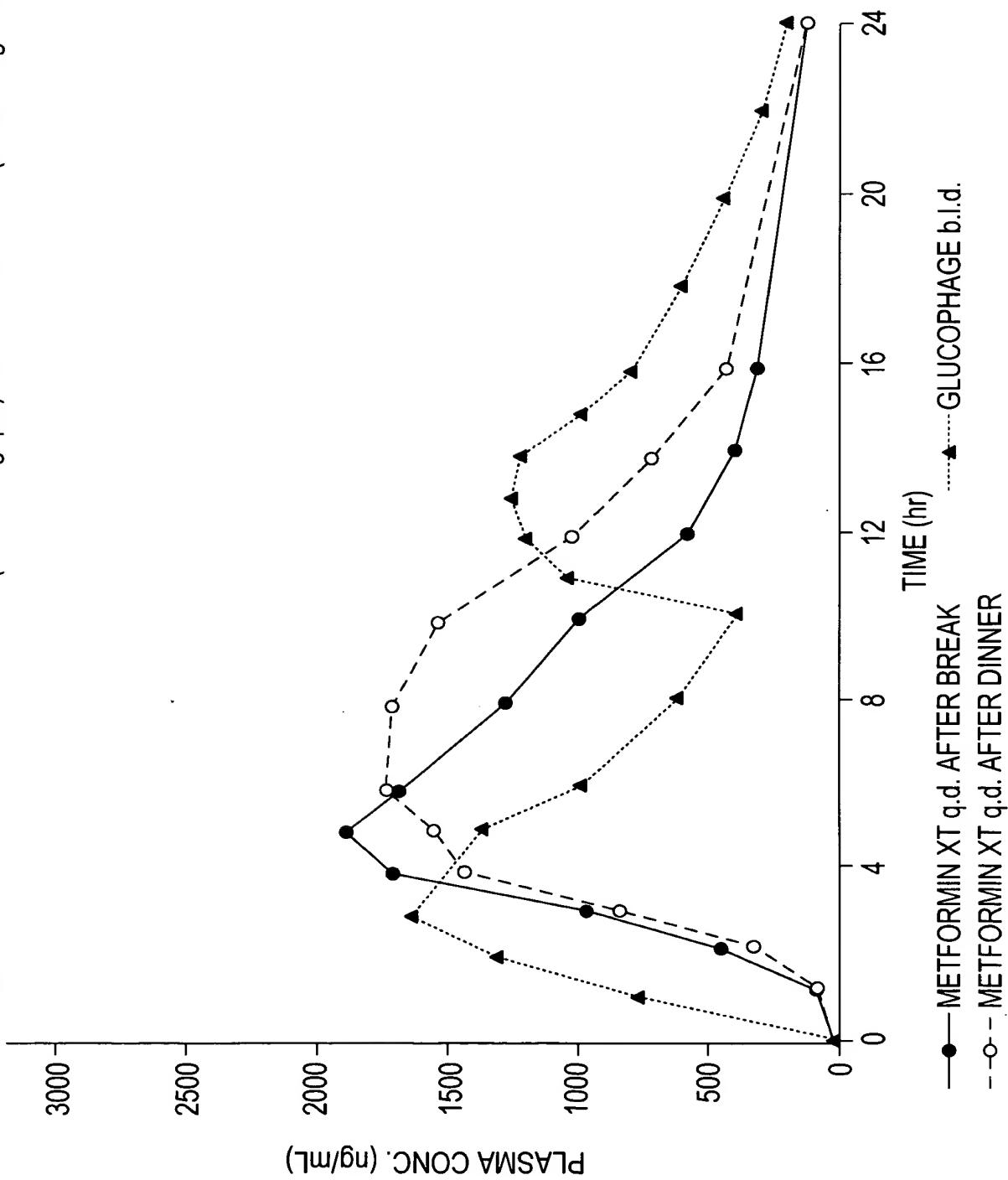


FIG. 2

MEAN PLASMA CONCENTRATION-TIME PROFILES OF METFORMIN IN EIGHT HEALTHY SUBJECTS AFTER MULTIPLE ORAL DOSES OF METFORMIN XT (4 x 500 mg q.d.)

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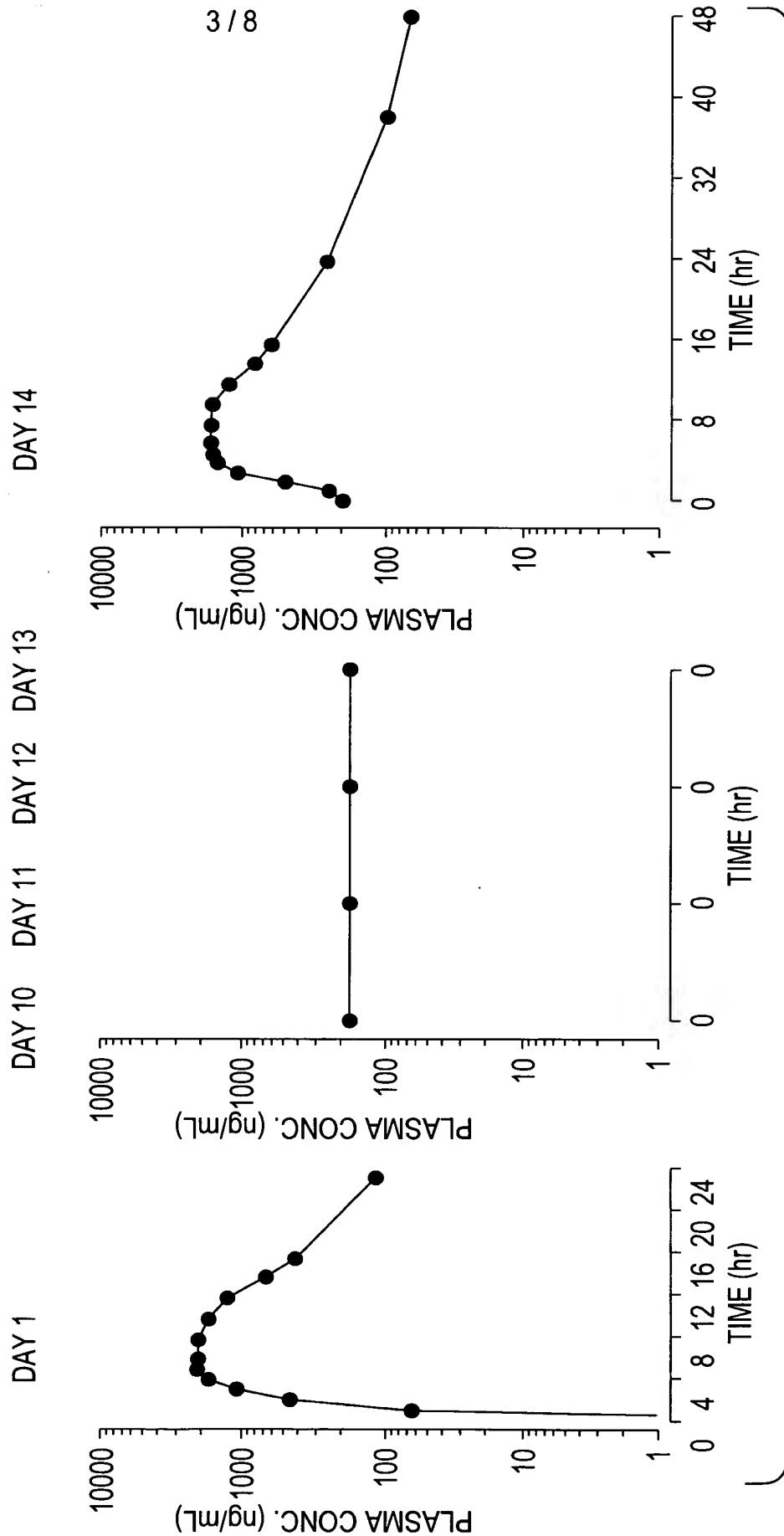
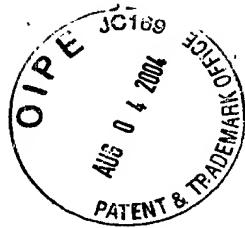


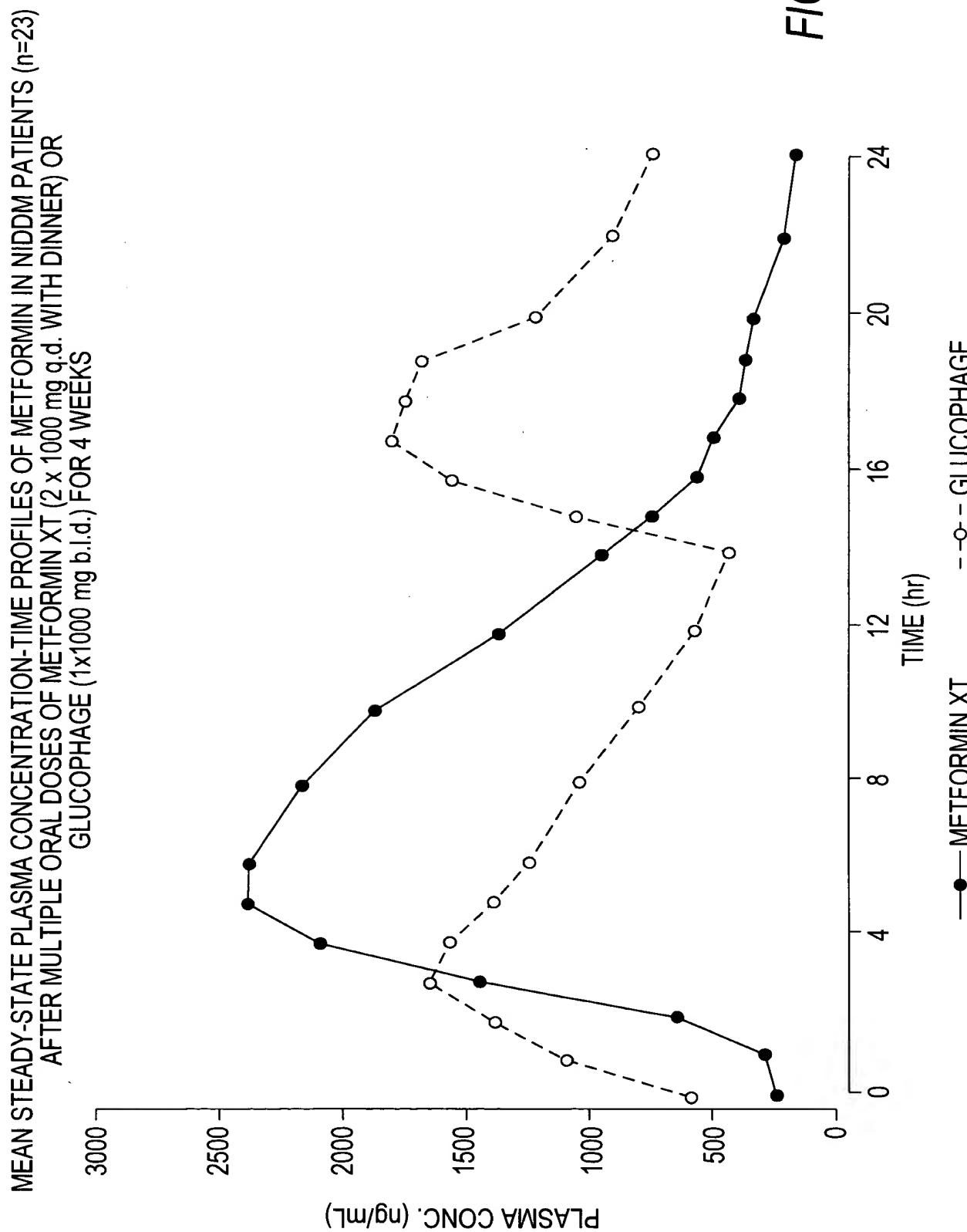
FIG. 3

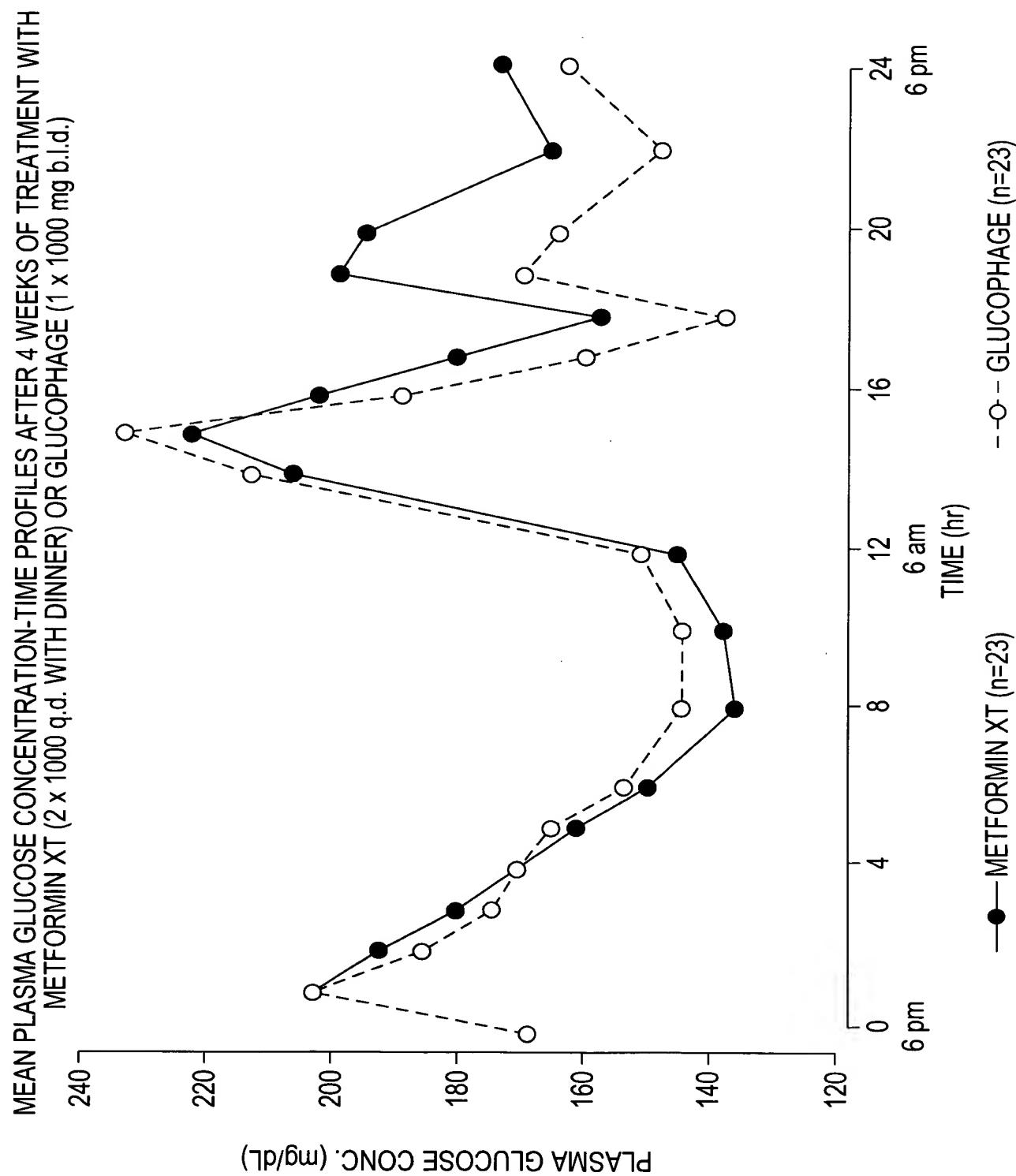


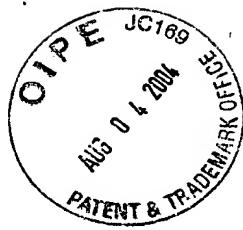
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FIG. 4







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METFORMIN HCl DISSOLUTION PROFILES
PADDLE AT 75rpm, IN pH7.5

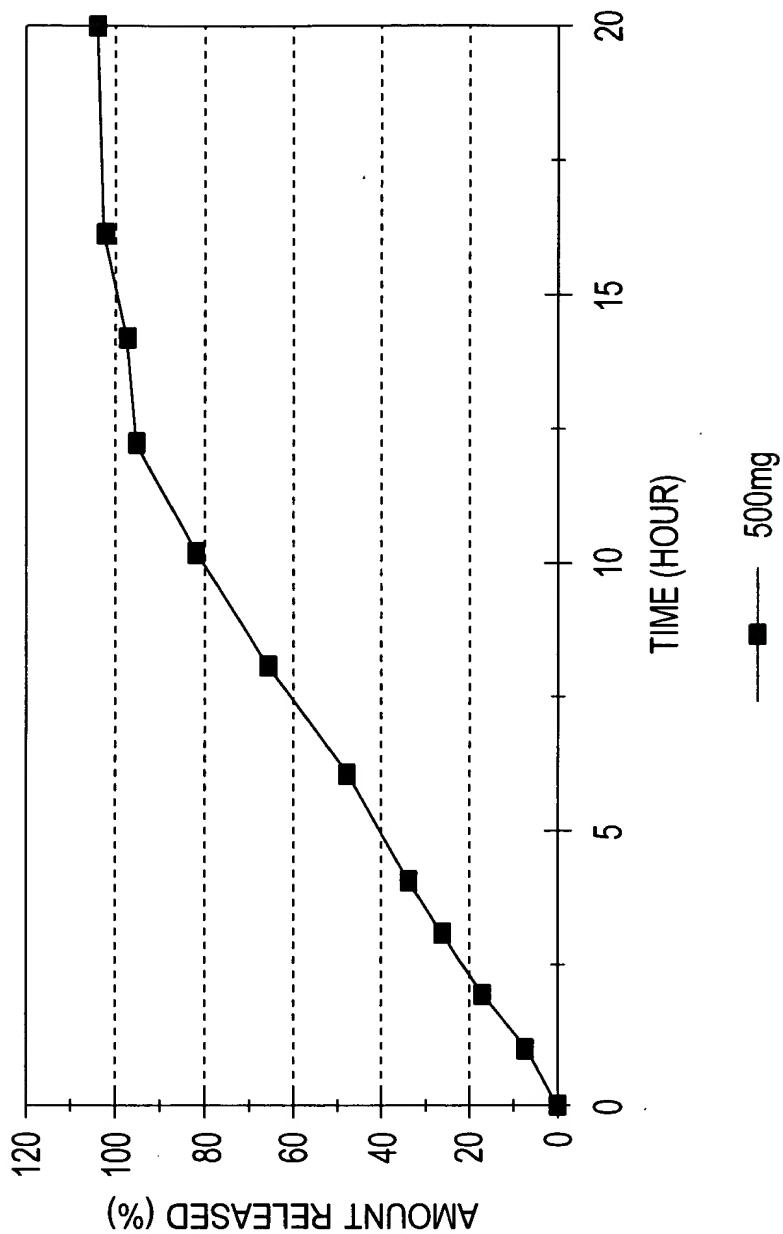
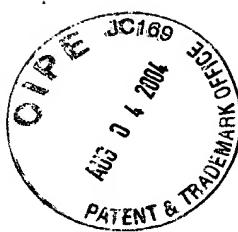


FIG. 6



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METFORMIN HCl DISSOLUTION PROFILES
PADDLE AT 75rpm, IN pH7.5

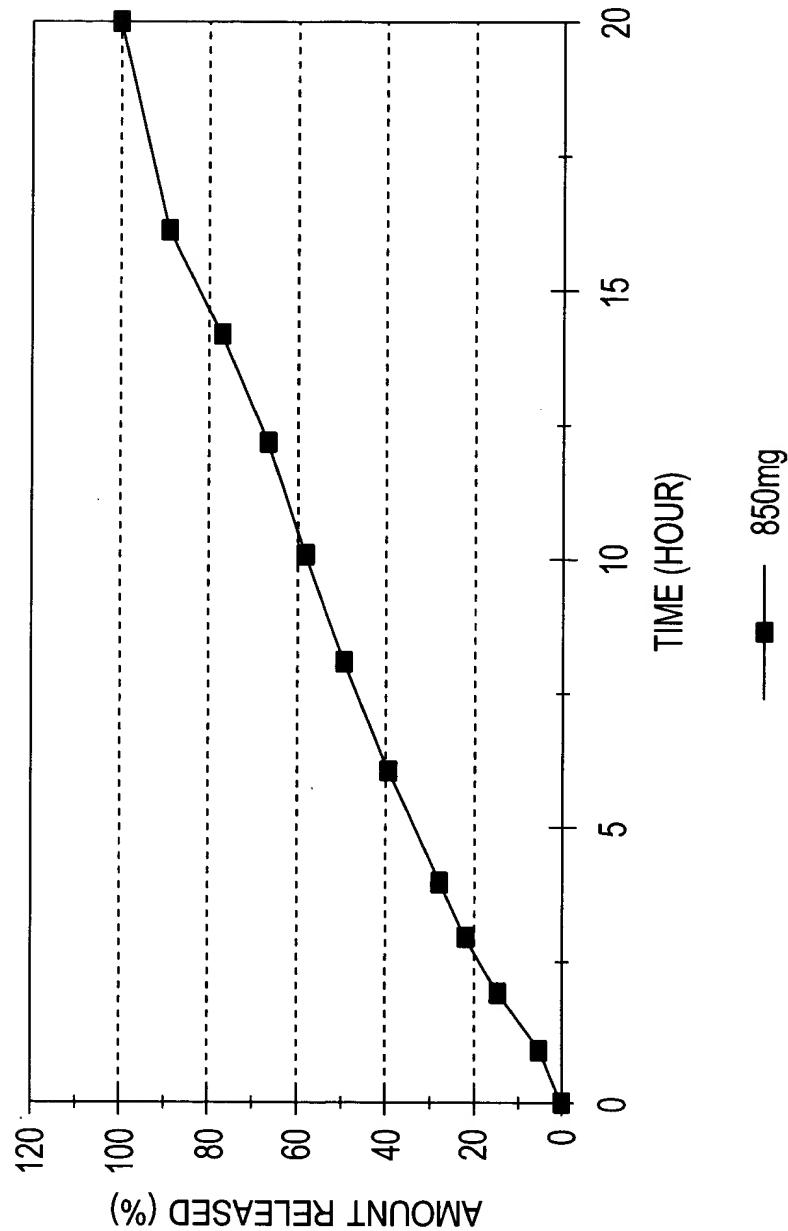


FIG. 7

METFORMIN HCl DISSOLUTION PROFILES
PADDLE AT 75rpm, IN pH7.5

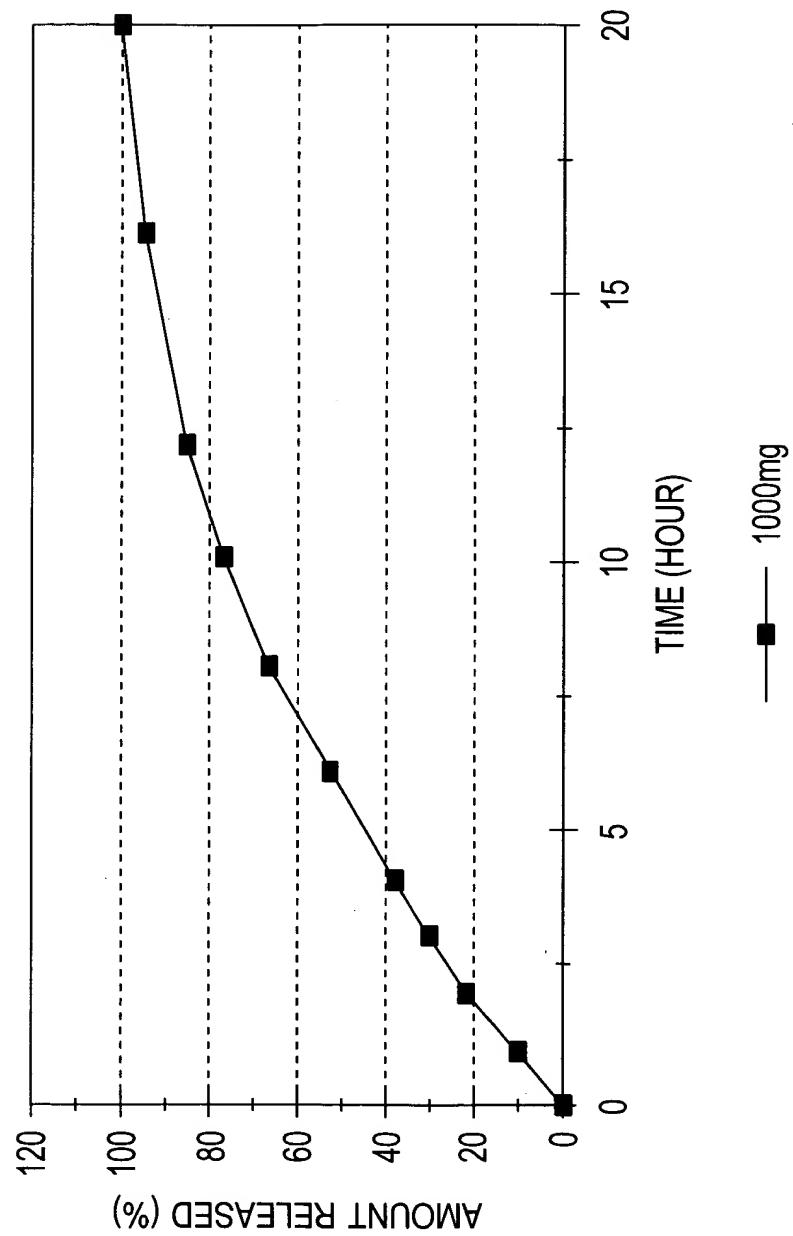


FIG. 8

